

# 81

## 81 Heavy Duty Casters

CAPACITY TO 2000



Premium Quality



Environmentally Friendly

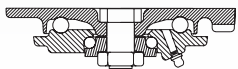


The 81 Series is drop forged and recommended for heavy manual moved loads or for medium duty power drawn equipment. Consult factory for all power drawn applications.

### TYPICAL APPLICATIONS

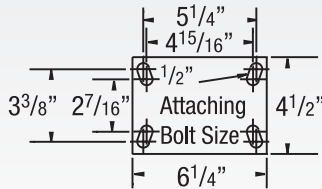
- Conveyor-drawn tow-trucks
- Heavy duty bakery racks
- Production dollies
- Heavy duty dough troughs

### SWIVEL CROSS SECTION



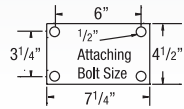
### MOUNTING OPTIONS

#### Standard Plate

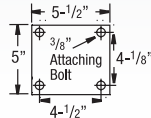


#### Special Order Plates

##### Optional W Plate



##### Optional D Plate



### FEATURES

- **Top Plate:** Rugged AISI 1045 Drop forged steel for maximum strength
- **Swivel Section:** Double ball bearing coined "deep-groove" load and machined component thrust raceways
- **Legs:** 3/8" steel, engineered to increase strength and welded construction
- **King Bolt:** 3/4" diameter heat treated bolt and nut for enhanced load capacity
- **Axle:** 3/4" diameter, hollow, with lock nut
- **Lubrication:** Zerk fitting in swivel section and in recessed head of hollow axle
- Alternate or custom caster configurations available

### RIG OPTIONS

- Neoprene **Sealed swivel** section specify **NS81**
- **Tapered thrust bearing** option available for special order. Consult factory

### BRAKE OPTIONS

To order, add brake code below to end of model. Example: 81PY06401SP

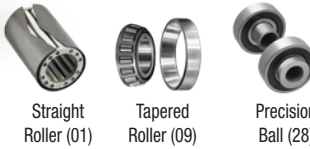
#### Poly Cam specify **P**



**Single Side** specify **SSB81**. **Double Sided** specify **DSB81**



### BEARING OPTIONS



Straight Roller (01)

Tapered Roller (09)

Precision Ball (28)

#### Face Contact specify **F**



**Wrap Around** specify **WB81**

### TOE GUARD



Specify **TOE** for caster integrated toe guard. Standard model toe guards are 1/2" from the floor. Consult factory for field installable options.

#### Face specify **FBB**



**Welded Swivel Lock** specify **L**



**Hand Operated Detachable Swivel Lock** order **SL81000** separately



+ For swivel models add "S", for rigid model add "R" to end of base caster number.

	Wheel Diameter (Inches)	Tread Width (Inches)	Capacity (Lbs) (Based on manual operation)	Overall Height (Inches)	Swivel Lead (Inches)	Approx. Wt. (Lbs)	Base Caster Number+
<b>MR</b>	6	2 1/2	700	7 5/8	3	20 1/2	81MR06401
	6	3	750	7 5/8	3	21 3/4	81MR06501
	8	2 1/2	850	10 1/8	3	20 1/4	81MR08401
	8	3	900	10 1/8	3	22 1/4	81MR08501
	10	2 1/2	950	11 1/2	3 1/2	24 1/2	81MR10401
	10	3	1000	11 1/2	3 1/2	25 1/4	81MR10501
	12	3	1200	13 1/2	3	30 3/4	81MR12501

### Polyurethane on Aluminum (01 Roller Bearing)

	Wheel Diameter (Inches)	Tread Width (Inches)	Capacity (Lbs) (Based on manual operation)	Overall Height (Inches)	Swivel Lead (Inches)	Approx. Wt. (Lbs)	Base Caster Number+
<b>PA/PD</b>	4	3 1/4	1200	5 1/2	2	15	81PA04501
	8	2 1/2	2000	10 1/8	2 1/4	20 1/4	81PD08401
	8	3	2000	10 1/8	2 1/4	20 1/4	81PD08501
	10	2 1/2	2000	11 1/2	2 1/2	24 1/2	81PD10401
	10	3	2000	11 1/2	2 1/2	24 1/2	81PD10501
	12	3	2000	13 1/2	3		81PD12501

+ For swivel models add "S", for rigid model add "R" to end of base caster number.

	Wheel Diameter (Inches)	Tread Width (Inches)	Capacity (Lbs) (Based on manual operation)	Overall Height (Inches)	Swivel Lead (Inches)	Approx. Wt. (Lbs)	Base Caster Number+
<b>PY</b>	3 1/4	3 1/4	850	5 1/8	2	12	81PY03501
	5	2 1/2	1300	6 1/2	2 1/4	15	81PY05401
	6	2 1/2	1600	7 5/8	1 1/2	20 1/2	81PY06401
	6	3	2000	7 5/8	1 1/2	26	81PY06501
	8	2 1/2	2000	10 1/8	2 1/4	22 1/2	81PY08401
	8	3	2000	10 1/8	2 1/4	22 1/4	81PY08501
	10	3	2000	11 1/2	2 1/2	31	81PY10501
	12	2 1/2	2000	13 1/2	3	31 1/2	81PY12401
	12	3	2000	13 1/2	3	40	81PY12501

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