The 120 Series is constructed from 304 stainless steel and features a precision machined swivel section that is welded inside and outside to legs for maximum durability. The stainless construction is highly polished and ideal for applications exposed to cleaning agents, washdowns, caustic solutions, steam, marine environments or any other corrosive agents that could cause rust.

**TYPICAL APPLICATIONS**
- Food Processing
- Bakery Dough Troughs
- Stainless Carts
- Pharmaceuticals
- Laboratory
- Hospital Waste Management
- Marine
- Dollies

**SWIVEL CROSS SECTION**

**MOUNTING OPTIONS**

* For swivel models add "S", for rigid model add "R" to end of base caster number.

**FEATURES**
- **Top Plate**: 5/16” 304 stainless steel and welded construction for longer life
- **Yoke Base**: Notched 304 stainless steel welded inside and out
- **Legs**: 304 stainless welded inside and out
- **Swivel Section**: One row of 3/8” ball bearings mounted in a precision machined raceway. Zerk in swivel section
- **Axle**: 1/2” diameter hollow axle with zerk fitting on roller and tapered bearing models (Solid axle on Delrin, and precision ball models)
- **NSF**: Consult Factory
- **Alternate or custom caster configurations available**

**RIG OPTIONS**
- Optional Overall height of 10-1/8” available for 8” wheel diameter models; to specify, remove “-01” from end of caster number

**BEARING OPTIONS**

<table>
<thead>
<tr>
<th>Bearing Type</th>
<th>Wheel Diameter</th>
<th>CapACITY</th>
<th>Overall Height</th>
<th>Swivel Lead</th>
<th>Base Caster Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stainless Steel Roller</td>
<td>4</td>
<td>2</td>
<td>450</td>
<td>71/2</td>
<td>600</td>
</tr>
<tr>
<td>Bronze</td>
<td>4</td>
<td>2</td>
<td>500</td>
<td>71/2</td>
<td>600</td>
</tr>
<tr>
<td>Stainless Precision Ball</td>
<td>4</td>
<td>2</td>
<td>600</td>
<td>71/2</td>
<td>600</td>
</tr>
<tr>
<td>Delrin (51)</td>
<td>4</td>
<td>2</td>
<td>675</td>
<td>71/2</td>
<td>600</td>
</tr>
<tr>
<td>Delrin (52)</td>
<td>4</td>
<td>2</td>
<td>1000</td>
<td>71/2</td>
<td>600</td>
</tr>
</tbody>
</table>

For swivel models add "S", for rigid model add "R" to end of base caster number.

**X-tra Soft (Round Tread) (01 Stainless Steel Roller Bearing)**

*Delrin (51) Bearings available. To order change “01” to other bearing code. Delrin example: 120XR06021S-01

**Polypropylene (01 Stainless Steel Roller Bearing)**

*Delrin (51) Bearings available. To order change “01” to other bearing code. Delrin example: 120PB04021S-01

**RETORT High Temp Polypropylene (41 Plain Bore)**

*Delrin (51) Bearings available. To order change “01” to other bearing code. Delrin example: 120RW04021S-01

**BRAKE OPTIONS**

To order, add brake code below to end of model. Example: 120XSG06201SFBK

- Single Side specify SSB120, Double Sided specify DSB120

Face specify FBD

Hand operated field installable swivel lock order L

**Continues on next page >>**